## INTERNATIONAL SEARCH REPORT

International application No.
PCT/US03/40153

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A. CLASSIFICATION OF SUBJECT MATTER  IPC(7) : B23Q 3/00; B29C 33/46; B41B 11/54; B41B 11/60; B29C 35/00				
US CL : 29/464,466-469; 249/141,160,164; 264/376				
According to International Patent Classification (IPC) or : .h national classification and IPC				
B. FIELDS SEARCHED				
Minimum documentation searched (classification system followed by classification symbols)				
U.S. : 29/464,466-469; 249/141,160,164; 264/326				
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched				
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Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)				
C DOCUMENTS CONCIDEDED TO BE DELEVANT				
C. DOCUMENTS CONSIDERED TO BE RELEVANT  Category * Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No.				
Category *				
A	US4,691,431 A(Hayata) 08 September 1987 (08.09.1987), See entire document.		1-20	
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Further	documents are listed in the continuation of Box C.	See patent family annex.		
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04 May 2004 (04.05.2004)			00	
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